

Process Flow Chart

Helichrysum Essential Oil

BIOFORM

NATURE'S FINEST MATERIALS

PRODUCT **Helichrysum Essential Oil** · BOTANICAL NAME **Helichrysum italicum (Roth) G. Don** · DATE **29.09.2026**

PRODUCER

Bioform Ltd

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DOCUMENT CONTROL

Process Flow Chart

Version: 1.0
Issued: 29.09.2026
Applies to: Helichrysum Essential Oil
Scope: Manufacturing process
Status: Approved

#	PROCESS STAGE	DESCRIPTION
1	Raw material	Flowering tops — Certified organic, own plantation (15 ha).
2	Reception and inspection	Weighing, identity and condition check, lot number assigned.
3	Distillation	Steam distillation of the plant material in the still.
4	Separation	Oil separated from the distillate water in a Florentine flask. SIDE STREAM Distillate water
5	Drying and filtration	Removal of residual water and particles.
6	Quality control	GC-MS profile, physico-chemical constants, organoleptic check, pesticide screen.
7	Packing and labelling	Filled into closed containers, batch-coded labels.
8	Storage and dispatch	Cool, dark storage until dispatch with batch documents.

REMARK: The information in this document describes the product as supplied by Bioform Ltd and is given in good faith. It describes the product's compound, not a particular batch: the certificate of analysis for a batch is available on request.

Place: 6160 Tazha, Bulgaria

Date: 29.09.2026



Signature and stamp

Mariya Staykova

Authorised representative

FOR AND ON BEHALF OF BIOFORM LTD



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