Process Flow Chart

Milk Thistle Oil

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PRODUCT **Milk Thistle Oil** · BOTANICAL NAME **Silybum marianum (L.) Gaertn.** · DATE **14.10.2026**

PRODUCER

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DOCUMENT CONTROL

Process Flow Chart

Version: 1.0
Issued: 14.10.2026
Applies to: Milk Thistle Oil
Scope: Manufacturing process
Status: Approved

Indicative values. The values in this document are typical of the product, not the results of a particular batch. For batch-specific documentation and values (certificate of analysis, GC-MS report), contact us at sales@bioform.bg or +359 889 45 05 50.

#	PROCESS STAGE	DESCRIPTION
1	Raw material	Seeds — Certified organic, own plantation.
2	Cleaning and sorting	Removal of foreign matter and damaged material.
3	Pressing	Cold pressing (mechanical), without added heat or solvents. **SIDE STREAM** Press cake
4	Settling	Oil left to settle to separate fine solids.
5	Filtration	Oil filtered clear.
6	Quality control	Acid value, peroxide value, fatty-acid profile, organoleptic check.
7	Packing and labelling	Filled into closed containers, batch-coded labels.
8	Storage and dispatch	Cool, dark storage until dispatch with batch documents.

REMARK: The information in this document describes the product as supplied by Bioform Ltd and is given in good faith.

Place: 6160 Tazha, Bulgaria
Date: 14.10.2026

Биоформ

Signature and stamp
Mariya Staykova
Authorised representative
FOR AND ON BEHALF OF BIOFORM LTD